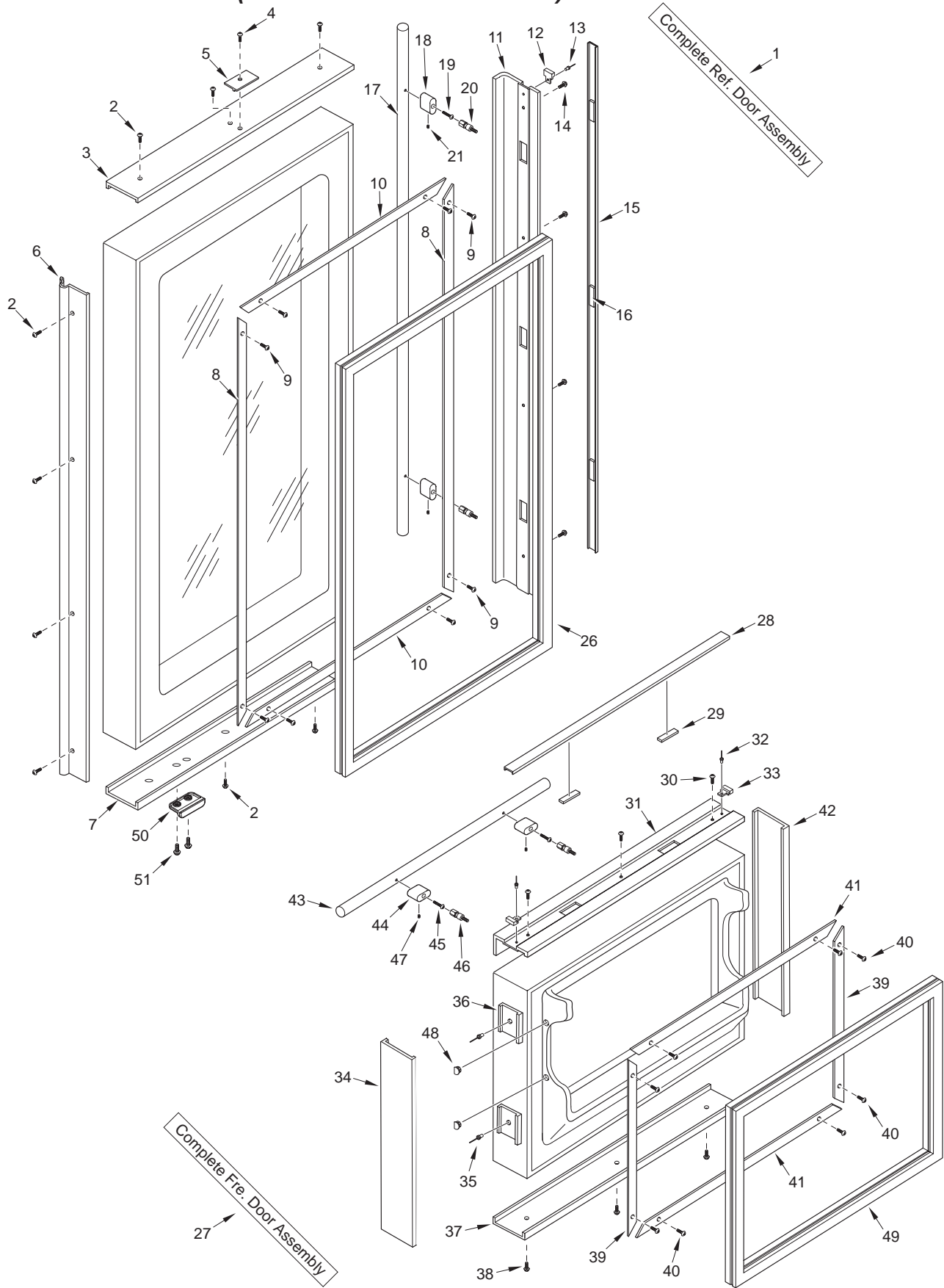


## 650G-2 DOOR PARTS LIST (Prior to Serial #2354455)

Ref #	Part #	Description	Ref #	Part #	Description
1	4134685	Door Assy,Ref 650G Frmd/Overlay-RH	18	3512150	Standoff, SS Oval
	4134686	Door Assy,Ref 650G Frmd/Overlay-LH		3512151	Standoff,Oval, B
	4134687	Door Assy,Ref 650HAG Frmd/Olay-RH		3512152	Standoff,Oval, P
	4134688	Door Assy,Ref 650HAG Frmd/Olay-LH	19	6110540	Bolt, #10-24 x 1/2 Flat Socket HD
	4134695	Door Assy, Ref 650G SS-RH	20	3511520	Handle Mounting Stud
	4134696	Door Assy, Ref 650G SS-LH	21	6110730	Set Screw #10-32 x 1/4 SS Cone
	4134697	Door Assy, Ref 650HAG SS-RH	22	NA	
	4134698	Door Assy, Ref 650HAG SS-LH	23	NA	
	4135643	Door Assy, SRVC, 650G-RH, B	24	NA	
	4135644	Door Assy, SRVC, 650G-LH, B	25	NA	
	4135653	Door Assy, SRVC, 650HAG-RH, B	26	3212130	Door Gasket, Refrigerator
	4135654	Door Assy, SRVC, 650HAG-LH, B	27	4132795	Freezer Drawer Assy, Frame/Overlay
	4135843	Door Assy, SRVC, 650G-RH, P		4133215	Freezer Drawer Assy (SS)
	4135844	Door Assy, SRVC, 650G-LH, P		4134870	Drawer Assy, 650, B
	4135853	Door Assy, SRVC, 650HAG-RH, P		4135020	Drawer Assy, 650, P
	4135854	Door Assy, SRVC, 650HAG-LH, P	28	4131880	Handle/Trim Molding Assy, Freezer
<b>NOTE:</b>	<b>Door Assy's incl. Wire Harness / Top Hinge Assy, do NOT incl. bottom hinge Assy or handle.</b>		29	3451140	Magnet, Trim Strip
2	6200720	Screw, #8-18 x 1/2 Ph Truss Hd	30	6201300	Tapping Screw, #8 x 1/2
	6200721	Screw, #8-18X1/2 Ph Low Prfl, B	31	4132250	Drawer Handle Assy, Freezer (Framed)
3	2230606	Refrig. Door Trim, Top - RH		4132350	Handle-Side Door Trim, Freezer (Overlay)
	2230608	Refrig. Door Trim, Top - LH	32	6180160	Rivet, Open End Blind, 1/8 x 3/16
4	6200720	Screw, #8-18 x 1/2 Ph Truss Hd	33	3413340	Handle/Trim End Cap
	6200721	Screw, #8-18X1/2 Ph Low Prfl, B	34	2230701	Fre Drawer Trim, Rt Side
5	4200940	Switch Depressor (Includes Screw)	35	6180040	Pop Rivet, 3/16 x 1/8 Grip
	3421381	Depressor, Switch, B (Screw not Incl.)	36	3450460	Clip, Door Trim
6	3511140	Door Trim, Hinge Side - (SS Model)	37	2230605	Freezer Drawer Trim, Bottom
	3511141	Door Trim, Hinge Side - Mitered Corner	38	6200720	Screw, #8-18 x 1/2 Ph Truss Hd
	3512231	Trim, Door Hinge Side-Carbon		6200721	Screw, #8-18X1/2 Ph Low Prfl, B
	3512232	Trim, Door Hinge Side-Platinum	39	3420150	Gasket Retainer, 17.312
7	2230607	Refrig. Door Trim, Bottom - RH	40	6200410	Screw, #8 x 1/2 Slot Head Hex
	2230609	Refrig. Door Trim, Bottom - LH	41	3420220	Gasket Retainer, 33.312"
8	3420240	Gasket Retainer, Side Ref, 47.438	42	2230702	Fre Drawer Trim, Lt Side
9	6200410	Screw, #8 x 1/2 Slot Head Hex	43	4133720	Handle Assy, Obr Standoff - Fre
10	3420220	Gasket Retainer, 33.312"		4133721	(Incl. Stand-offs)
11	4132240	Door Handle Assy, Refrig. (Framed)		4133722	Handle Assy, Obr Standoff, B - Fre
	4132340	Handle-side Door Trim, Refrig. (Overlay)			(Incl. Stand-offs)
12	3413340	Handle/Trim End Cap			Handle Assy, Obr Standoff, P - Fre
13	6180160	Rivet, Open End Blind, 1/8 x 3/16			(Incl. Stand-offs)
14	6201300	Tapping Screw, #8 x 1/2	44	3512160	Standoff, SS Oval
15	4131870	Handle/Trim Molding Assy, Refrig.		3512161	Standoff, Oval, B
16	3451140	Magnet, Trim Strip		3512162	Standoff, Oval, P
17	4133700	Handle Assy, SS OBR Standoff-Ref	45	6110540	Bolt, #10-24 x 1/2 Flat Socket HD
		(Incl. Stand-offs)	46	3511520	Handle Mounting Stud
	4133701	Handle Assy, OBR Standoff, B	47	6110730	Set Screw #10-32 x 1/4 SS Cone
		(Incl. Stand-offs)	48	3550230	White Plastic Plug, 3/4
	4133702	Handle Assy, OBR Standoff, P	49	3212120	Door Gasket, Fre.
		(Incl. Stand-offs)	50	3430100	Closer, Door-Door Side
			51	6110060	Bolt, #10-32 x 5/8", Truss Head



## 650G-2 DOOR VIEW (Prior to Serial #2354455)

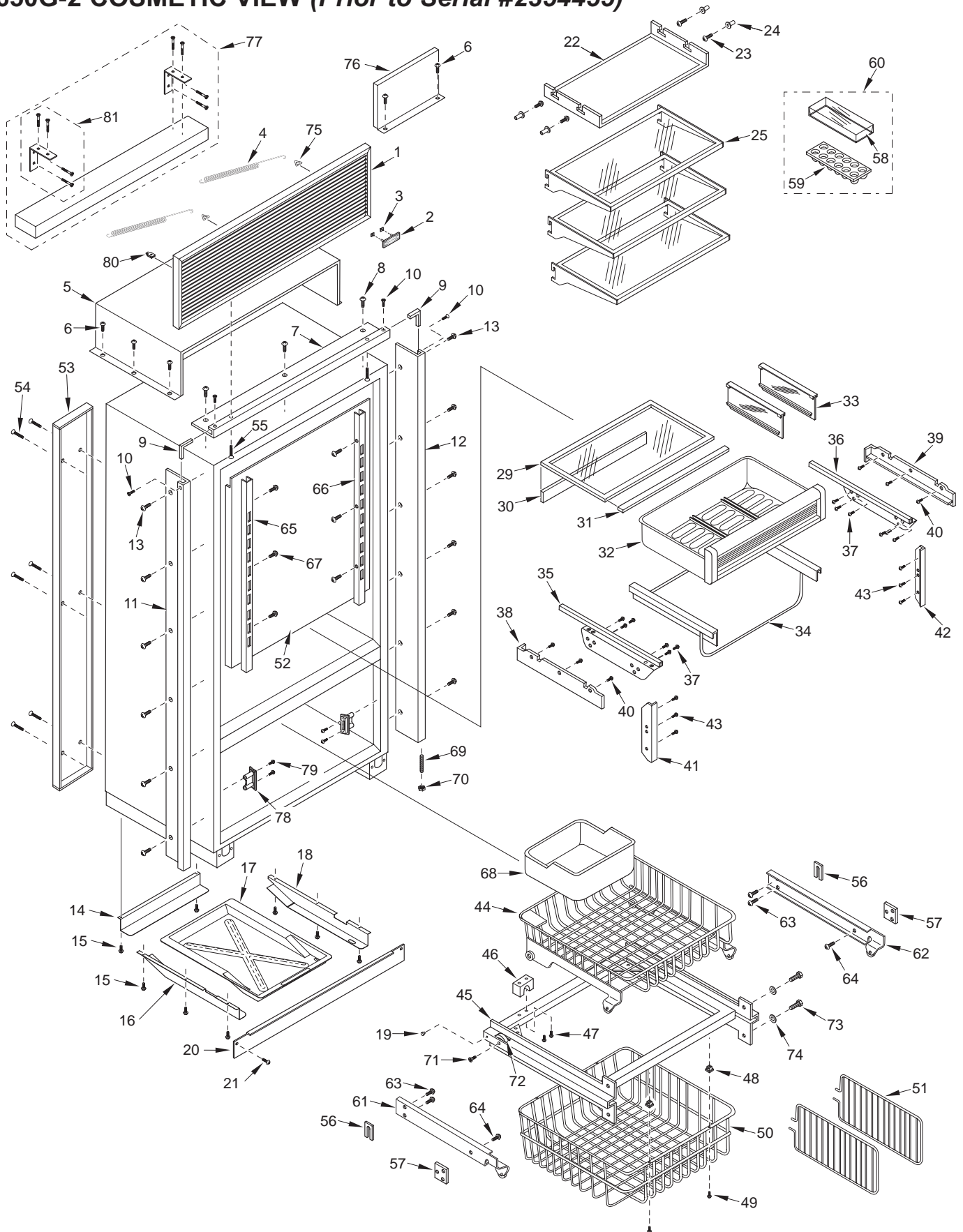


## 650G-2 COSMETIC PARTS LIST (Prior to Serial #2354455)

Ref #	Part #	Description	Ref #	Part #	Description
1	6LG3611	Louvered Grille Assy, 36" x 11"	31	3211730	Crisper Glass Seal, Front
	6PG3611	Panel Grille Assy, 36" x 11"	32	4181440	High Humidity Drawer Assembly
	6SG3611	SS Grille 36" x 11" (See SN Breaks)	33	3413100	Drawer Divider
	6SG3611/S	SS Grille, 36X11-CLSC (See SN Breaks)	34	3421770	Humidity Drawer Slide-Frame
	6SG3611/B	SS Grille 36X11-CarBon	35	4181412	Top Crisper Slide Assembly, Wide-LH
	6SG3611/P	SS Grille 36X11-Platinum		4181421	Top Crisper Slide Assembly, Narrow-RH
2	3580210	Name Plate, Stick-on (See SN Breaks)	36	4181411	Top Crisper Slide Assembly, Wide-RH
	3580211	Nameplate, B, P (See SN Breaks)		4181422	Top Crisper Slide Assembly, Narrow-LH
	3580230	Name Plate w/ Pegs (See SN Breaks)	37	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	3580270	Logo, Stainless 3 1/2" (Stick-on)	38	3421711	Top Crspr Glass Support, Narrow-RH
	3580280	Logo, Framed 3 1/2" (w/ Pegs)		3421722	Top Crisper glass Support, Wide-LH
	3580290	Logo, Carbon 3 1/2", (Stick-on)	39	3421712	Top Crisper Glass Support, Narrow-LH
3	6150140	Spring Grip Nut, 1/8"		3421721	Top Crisper Glass Support, Wide-RH
4	3450900	Spring, Grille	40	6201130	Screw, #8x 1/2" PH FL HD SS
5	4280940	Unit Shroud Assembly	41	3421741	Crisper Filler Strip, Narrow (if RH)
6	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd		3421742	Crisper Filler Strip, Wide (if LH)
7	2234009	Frame, Main Top 36 - RH	42	3421741	Crisper Filler Strip, Narrow (if LH)
	3517009	Frame, Main Top 36-RH, B		3421742	Crisper Filler Strip, Wide (if RH)
	3517034	Frame, Main Top 36-RH, P	43	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	2234010	Frame, Main Top 36 - LH	44	4181810	Upper Fre Basket Assy
	3517010	Frame, Main Top 36-LH, B	45	4181790	Drawer Slide Assy, Fre
	3517035	Frame, Main Top 36-LH, P	46	3420950	Upper Freezer Basket Restraint
8	6200010	Screw, #10-12 x 3/4" Pan HD	47	6200340	Screw, #6-20 x 1/2" Pan Head
9	2210701	Main Frame Angle	48	6220110	Screw Grommet, 1/2" x 9/16"
10	6200070	Screw, #4-24 x 3/8" Flat HD	49	6200130	Screw, #8-18 x 3/4" Truss HD
	6200071	Screw, #4-24X3/8 Flat Hd, B	50	3413690	Lower Freezer Basket
11	2234013	Frame, Main Side Left - RH	51	3413700	Lower Fre Bskt Divider
	3517004	Frame, Main Side Left-RH, B	52	0201260	Refrig Evap Cover
	3517029	Frame, Main Side Left-RH, P	53	0261640	Duct, Back
	2234014	Frame, Main Side Left - LH	54	6201060	Screw, #8x1-1/4" PH FLAT TAP
	3517012	Frame, Main Side Left-LH, B	55	6201310	Screw, #8 x 1-3/4" Flat PH HD
	3517037	Frame, Main Side Left-LH, P		6201311	Screw, #8X1-3/4 Flt Ph Hd, B
12	2234011	Frame, Main Side Right - RH	56	0232310	Drawer Slide Shim, Rear
	3517011	Frame, Main Side Right-RH, B	57	0232300	Drawer Slide Shim, Front - .060"
	3517036	Frame, Main Side Right-RH, P		2121180	Shim, Freezer Drawer Front-.030"
	2234012	Frame, Main Side Right - LH	58	3412280	Egg Tray Cover
	3517006	Frame, Main Side Right-LH, B	59	3412270	Egg Tray
	3507031	Frame, Main Side Right-LH, P	60	4131810	Egg Tray with Cover
13	6201550	Screw, #8-18 Lw Prfl	61	4181801	Cab Slide Assy, Fre; RT
14	0262020	Support, Drain Pan, Rear	62	4181802	Cab Slide Assy, Fre; LT
15	6200010	Screw, #10-12 x 3/4" Pan HD	63	6110330	Screw, #10-32 x 1/4" Chrome Plate
16	0262010	Support, Drain Pan, LH	64	6200590	Screw, #12 x 1" Type A Zinc Flat HD
17	2120121	Pan, Drain Vac Form	65	3601821	Refrig. shelf ladder, Right
18	0262000	Support, Drain Pan, RH	66	3601822	Refrig. shelf ladder, Left
19	3550300	Glide, Rear Drawer 1/2X1/4	67	6200710	Screw, #8-18 x 3/8" Fillister HD
20	0169520	Kickplate, Solid	68	3411340	Ice Bucket
	0167820	Kickplate, Stainless Steel	69	3550190	Bottom Hinge Stud
	0167821	Kickplate, Solid 36", B	70	6150200	Nut, 1/4-20 Hex
	0167822	Kickplate, Solid 36", P	71	6110260	Bolt, 1/4-20 x 1/2" Flat HD
21	6200050	Screw, #10-12 Pan Hd	72	3420900	Roller Bearing
	6200720	Screw, #8-18x1/2 Ph Tr Hd (SS Model)	73	6110450	Bolt, 1/4-20 x 1/2" Whiz Lock
22	4161870	Refrig. Light Diffuser Assembly	74	6240040	Flat Washer, 1/4"
23	6201330	Screw, #8-18 x 5/8" PH PN SS-Gnd	75	3450520	Grille Hook
24	3520420	Insert / Diffuser Stand-off	76	4280950	Compressor Shroud Assembly
25	3602310	Shelf, Glass Cantilever	77	4201320	Blocking Components; 36"
26	NA		78	3421860	Grommet, Spprt Insul.
27	NA		79	6200010	Screw, #10-12 x 3/4" Pan HD
28	NA		80	6150140	Spring Grip Nut, 1/8"
29	4151750	Crisper Glass Assembly (Incl. Seals)	81	4201340	Blocking Hardware Package
30	3211760	Crisper Glass Seal, Rear			



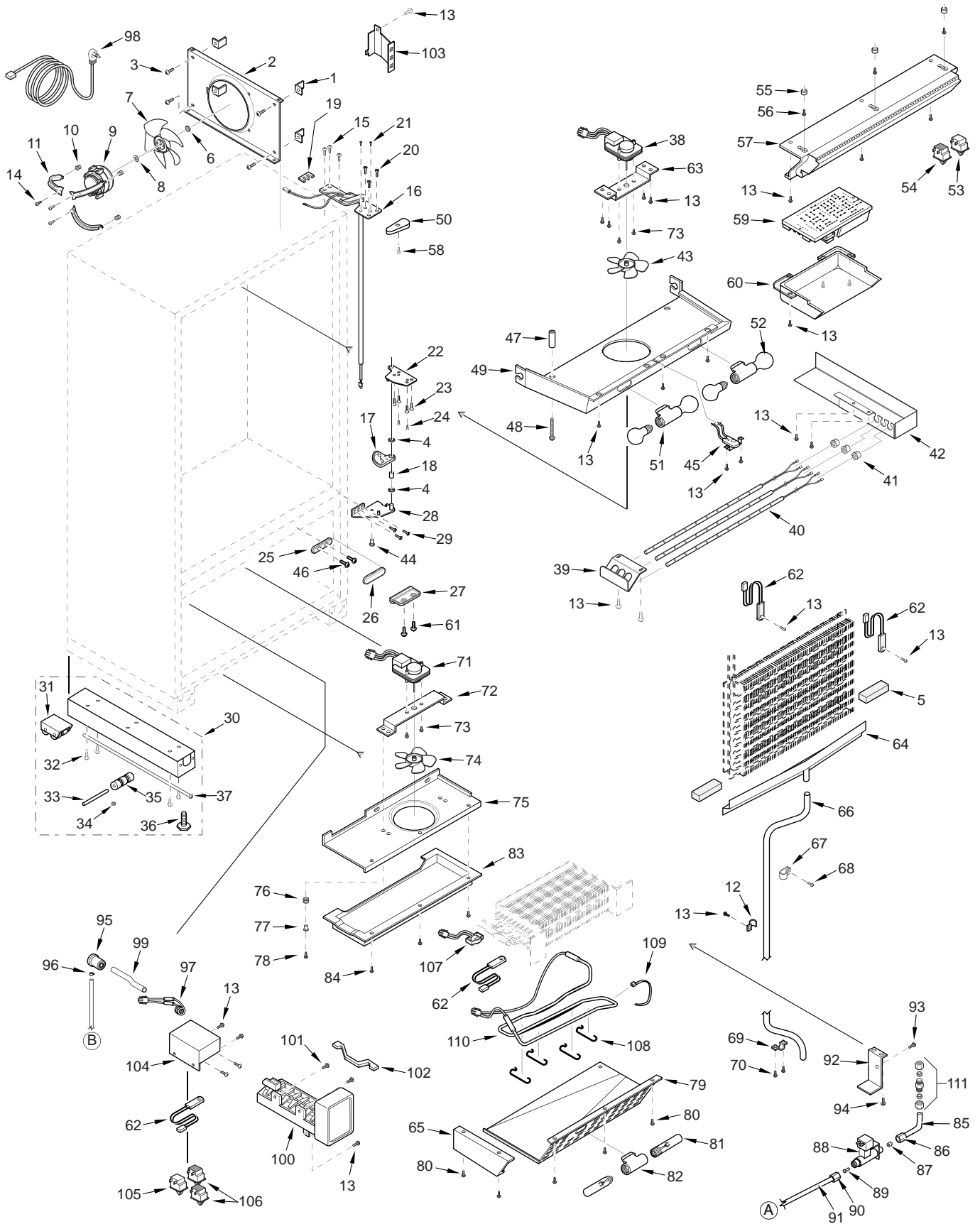
## 650G-2 COSMETIC VIEW (Prior to Serial #2354455)



## 650G-2 MECHANICAL PARTS LIST (Prior to Serial #2354455)

Ref #	Part #	Description	Ref #	Part #	Description
1	3450290	Angle Bracket	51	3050250	Socket, Light Med Base Double
2	0261220	Shroud, Cond Fan	52	3030030	Light Bulb, 40 Watt
3	6200010	Screw, #10-12 x 3/4" Pan HD	53	3060130	SPST Fan/Icemaker Switch (White)
4	3430120	Bushing, Door		3060131	Switch, Rocker N.O. Black
5	6231490	Tape, Foam XLPE	54	3060140	SPST Light Switch (White)
6	6150410	Nut, 1/4-20		3060141	Switch, Rocker N.C. Black
7	3150800	Blade, Condenser Forward-SW	55	6160240	Nylon Spacer
8	3210340	Neoprene Silencer, 7/8"	56	6200720	Screw, #8-18 x 1/2 PH Truss HD
9	4200740	Motor Pkg, Cond Fan (blade not incl.)	57	4162692	Control Panel Assy, 650G Srvc
10	3220360	Grommet, Mtg Brkt	58	6200140	Screw, #8-15 x 3/8" Truss HD
11	0261150	Bracket, Cond Mounting	59	4203790	Control Board Pkg
12	6120050	Tube Clamp, Plastic, 5/8"	60	4152050	Cover Assy, Control
13	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	61	6110060	Bolt, #10-32 x 5/8", Truss Head
14	6200490	Screw, #8-32 x 3/8" Slotted Hex T25	62	4204150	Thermistor, ASM Srvc Pkg
15	6110070	Bolt, 1/4-20x3/4 Spinlock Zinc	63	0212540	Bracket, Fan
16	4325671	WH, Top Hinge Assy - RH	64	0260540	Drain Trough, Ref
	4325673	W/H,Door Hinge 611G-650G/B-RH	65	0234300	Fre Evap. Cvr Lft Side
	4325672	WH, Top Hinge Assy - LH	66	1601400	Drain Tube, Wire - 1/2" x 72"
	4325674	W/H,Door Hinge 611G-650G/B-LH	67	6120050	Tube Clamp, Plastic, 5/8"
17	3421800	Door Stop Cam	68	6200120	Screw, #10-12 x 1/2" Truss HD
	3421801	Cam, Door Stop, B	69	6120210	U-Clamp, 5/8"
18	3421790	Bearing, Door Hinge	70	6200010	Screw, #10-12 x 3/4" Pan HD
19	0168680	Shim - Hinge	71	4200160	Freezer Fan Motor Pkg. (Blade not Incl.)
20	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	72	0232280	Fan Bracket, Fre
21	6200390	Screw, #6 x 3/8" T25 Flat Head PH	73	6110270	Bolt, #10-32 x 1/4" RD HD
22	4151841	Hinge, Door Bottom LH	74	3150640	Fan Blade, Evaporator
	4151843	Hinge Assy,Door-Bot LH, B	75	4281510	Shroud Assy, Fre Evap 650 Srvc
	4151842	Hinge, Door Bottom RH	76	3220250	Grommet, 3/16" x 7/16" x 9/32"
	4151844	Hinge Assy,Door-Bot RH, B	77	3520120	Brass Insert, Fan Bracket
23	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	78	6200670	Screw, #6-18 x 3/4" Teks
24	6200390	Screw, #6 x 3/8" T25 Flat Head PH	79	0234290	Evaporator Cover, Fre
25	3430110	Closer, Door-Cabinet Side	80	6200120	Screw, #10-12 x 1/2" Truss HD
26	3430140	Cover, Door Closer	81	3030040	Light Bulb, Long/Narrow; 40 watt
27	3430100	Closer, Door-Door Side	82	3050220	Socket, Light Int Base Sngl
28	4152081	Cabinet Hinge, Bot - RH	83	0234310	Fre Air Duct Assy
	4152083	Hinge Assy, Lwr Cabinet-RH, B	84	6200120	Screw, #10-12 x 1/2" Truss HD
	4152082	Cabinet Hinge, Bot - LH	85	2600297	Tube, Copper L-Shaped
	4152084	Hinge Assy, Lwr Cabinet-LH, B	86	3520380	Compression Nut
29	6110810	Screw, Machine #10-24X3/4 PH FT HD	87	3520370	Compression Sleeve
	6110811	Bolt, #10-24X3/4 Ph Flat Hd, B	88	4202790	Water Valve
30	4110353	Base Assy (w/rollers)	89	3520050	Brass Insert, Solenoid
31	4110331	Base Rear Roller Assy	90	3520030	Icemaker Nylon Nut, 1/4"
32	6200010	Screw, #10-12 x 3/4" Pan HD	91	2600617	Plastic Water Line
33	3550560	Straight Pin, Base Assy, .312" x 2.88"	92	0168160	Solenoid Water Valve Bracket
34	3450620	Canoe Clip	93	6200780	Screw, #10-24 x 1/2" PH Hex Washer
35	3421240	Cabinet Roller (Single)	94	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
36	3570050	Leveling Leg, #18-3/8 x 1"	95	1607700	Water Inlet Tube
37	6110580	Adjusting Screw	96	6220470	Fill Tube Clamp
38	4200170	Refrig. Fan Motor Pkg. (Blade not Incl.)	97	3070210	Heater, Fill Tube
39	0261330	Bracket, Light	98	3025560	Cord Assy, Power Supply
40	3030170	Light Strip, 7.5 WATT	99	2605410	Water Inlet Tube Extension
41	3220810	Grommet, Open/Closed 1/2	100	4200522	Icemaker Assembly
42	0212740	Box, Light Display	101	6200120	Screw, #10-12 x 1/2" Truss HD
43	3150640	Fan blade, Ref/Fre Evap.	102	3140400	Icemaker Rudder Arm
44	3550770	90° Stop Pin	103	NA	
45	3082140	Light Terminator	104	0233820	Switch Housing, Freezer
46	6201590	Screw, #8-32X1/2 Taplite Pn Trx	105	3060140	SPST Light Switch
47	6220540	Screw Grommet / Stand-off	106	3060130	SPST Fan/Icemaker Switch
48	6201010	Screw, #8-15 x 2" Pan Head	107	3082060	Defrost Terminator
49	4162660	Shroud Assy, Ref Fan	108	1801100	Heater Clip
50	3541017	Top Cabinet Hinge Cover, RH	109	6120340	Aluminum Strap
	3541211	Cover, Top Cabinet Hinge-RH,B	110	4324640	Defrost Heater Assy
	3541213	Cover, Top Cabinet Hinge-RH, P	111	3520250	Water Inlet Fitting Assy
	3541018	Top Cabinet Hinge Cover, LH			
	3541212	Cover, Top Cabinet Hinge-LH,B			
	3541214	Cover, Top Cabinet Hinge-LH, P			

## 650G-2 MECHANICAL VIEW (Prior to Serial #2354455)



**650G-2 SEALED SYSTEM PARTS LIST (Prior to Serial #2354455)**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4202280	Compressor, (EMI60HER) (See SN Breaks)
2	3111460	Relay, (1351408 - for EMI60HER)
	3111470	Overload, (4TM757NFB - for EMI60HER)
3	4251270	Heat Exchanger, Freezer
4	4201880	Compressor, Refrig. (EMI30HER)
5	3111370	Relay, (1351400 - for EMI30HER)
	3111410	Overload, (4TM734LFB - for EMI30HER)
6	4251640	Heat Exchanger, Refrigerator
7	3120480	Condenser, Dual
8	3014230	Filter-Drier, High Side
9	6120170	Locking Cable Tie, Red, 11-1/2"
10	0168040	Drier Bracket
11	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
12	3130580	Evaporator Coil, Fre
13	3011130	Freezer Accumulator
14	6200120	Screw, #10-12 x 1/2" Truss HD
15	3130630	Evaporator, Ref
16	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
17	2600138	Drain Pan Heater Loop
18	3421410	Drain Pan Heater Loop Support
19	6200010	Screw, #10-12 x 3/4" Pan HD
20	6200010	Screw, #10-12 x 3/4" Pan HD
21	6150220	Nut, 5/16-18 Hex Zinc
22	6240050	Flat Washer, 5/16"
23	3150010	Rubber Grommet, Small, 5/8"
	3150170	Rubber Grommet, Large, 15/16"
24	6160030	Spacer, 5/16 x 7/16 x 5/8"
	6160070	Sleeve, 5/16 x 7/16 x 7/8"
25	3014100	Suction Line Drier (Service Only)

## 650G-2 SEALED SYSTEM VIEW (Prior to Serial #2354455)

