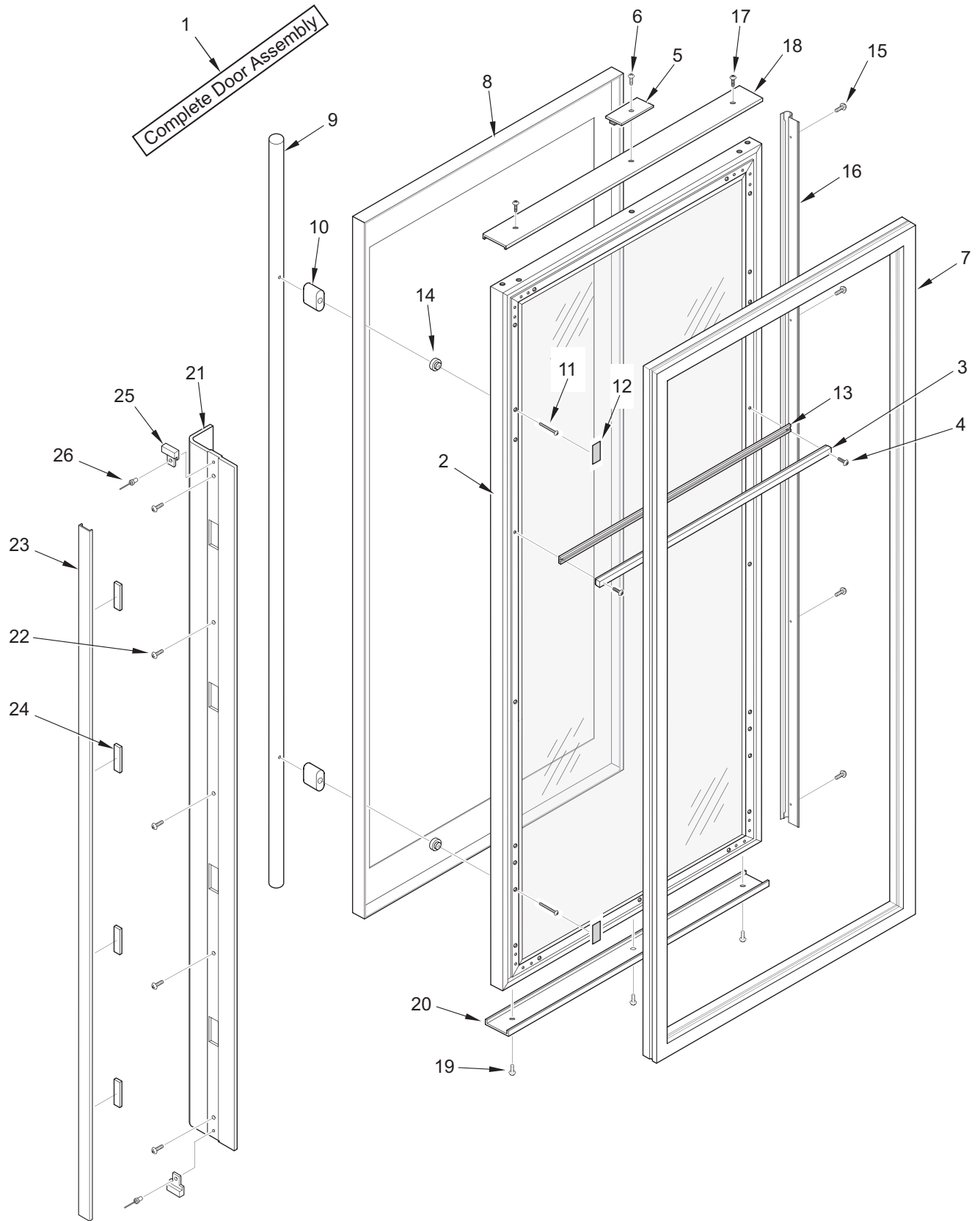


## 430-2 DOOR PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1.	4134240	Door Assy, Srvc-430G/F&O-RH	9.	3511970	Handle, Door SS 1 X 63.875
	4134250	Door Assy, Srvc-430G/F&O-LH		3511971	Handle, Door 1X63.88, B
	4134401	Door Assy, HAG 430G/F&O RH		3511972	Handle, Door 1X63.88, P
	4134402	Door Assy, HAG 430G/F&O-LH	10.	3512200	Standoff, SS Oval
	4134260	Door Assy, SRVC - 430G/S-RH		3512201	Standoff, Oval, B
	4134270	Door Assy, SRVC - 430G/S-LH		3512202	Standoff, Oval, P
	4134403	Door Assy, HAG 430/S RH	11.	6110650	Screw, Machine #10-24-2 TRHDSS
	4134404	Door Assy, HAG 430/S LH	12.	6230970	Tape, Black Poly
	4133785	Door Assy, Srvc-430G/B-RH	13.	2813301	Holder, Compression Gasket 26.5
	4133786	Door Assy, Srvc-430G/B-LH	14.	6160250	Spacer, Door Handle
	4133787	Door Assy, Srvc-430HAG/B-RH	15.	6200720	Screw, #8-18 x 1/2 PH Truss HD
	4133788	Door Assy, Srvc-430HAG/B-LH		6200721	Screw, #8-18X1/2 Ph Low Prfl, B
	4134915	Door Assy, Srvc-430G/P-RH	16.	3511130	Trim, Door Hinge Side SS (Sq Crnr)
	4134916	Door Assy, Srvc-430G/P-LH		3511131	Door Trim, Hinge Side (Mitered)
	4134917	Door Assy, Srvc-430HAG/P-RH		3512241	Trim, Door Hinge Side - Carbon
	4134918	Door Assy, Srvc-430HAG/P-LH		3512242	Trim, Door Hinge Side - Platinum
	4134280	Door Assy, Srvc-430S/F&O-RH	17.	6200720	Screw, #8-18 x 1/2 PH Truss HD
	4134290	Door Assy, Srvc-430S/F&O-LH		6200721	Screw, #8-18X1/2 Ph Low Prfl, B
	4134300	Door Assy, Srvc 430 S/S RH	18.	2230619	Trim, Door Top Ref - RH
	4134310	Door Assy, Srvc 430 S/S-LH		2230622	Trim, Door Top Ref - LH
	4133793	Door Assy, Srvc-430S/B-RH	19.	6200720	Screw, #8-18 x 1/2 PH Truss HD
	4133794	Door Assy, Srvc-430S/B-LH		6200721	Screw, #8-18X1/2 Ph Low Prfl, B
	4134923	Door Assy, Srvc-430S/P-RH	20.	2230620	Trim, Door Bot Ref - RH
	4134924	Door Assy, Srvc-430S/P-LH		2230621	Trim, Door Bot Ref - LH
<b>NOTE: Door Assys do NOT include hinges, handle or switch depressor.</b>			21.	4132271	Hndl Assy, Ext Door 67.88 Srvc
2.	4132763	Door Assy, Glass 430 Srvc		4132321	Trim Assy, Hndl Side 67.88 Srvc
	4134405	Door Assy, HAG 430 Srvc	22.	6201300	Tapping Screw, #8 x 1/2"
	4133023	Door, Solid 430 Srvc	23.	4131860	Handle/Trim Molding Assembly
3.	3212040	Seal, Center	24.	3451140	Magnet, Trim Strip
4.	6201360	Screw, #4 x 3/4" PH Pan HD Type A	25.	3413340	End Cap, Handle
5.	3421380	Depressor, Switch (All but carBon Units)	26.	6180160	Rivet, Open End Blind 1/8" X 3/16"
	3421381	Depressor, Switch, B (430G/B, 430S/B)			
6.	6200720	Screw, #8-18 x 1/2 PH Truss HD			
	6200721	Screw, #8-18X1/2 Ph Low Prfl, B(carBon)			
7.	3211980	Gasket, Door			
8.	4203170	Pckg, SS Door Panel Gls-430 RH			
	4203180	Pckg, SS Door Panel Gls-430 LH			
	4133881	Door Skin Assy, Srvc-430G/B-RH			
	4133882	Door Skin Assy, Srvc-430G/B-LH			
	4135011	Door Skin Assy, Srvc-430G/P-RH			
	4135012	Door Skin Assy, Srvc-430G/P-LH			
	4203210	Pckg, SS Door Pnl Solid 430-RH			
	4203220	Pckg, SS Door Pnl Solid 430-LH			
	0185475	Skin, Door 430S/B-RH Srvc			
	0185476	Skin, Door 430S/B-LH Srvc			
	0185477	Skin, Door 430S/P-RH Srvc			
	0185478	Skin, Door 430S/P-LH Srvc			

430-2 DOOR VIEW

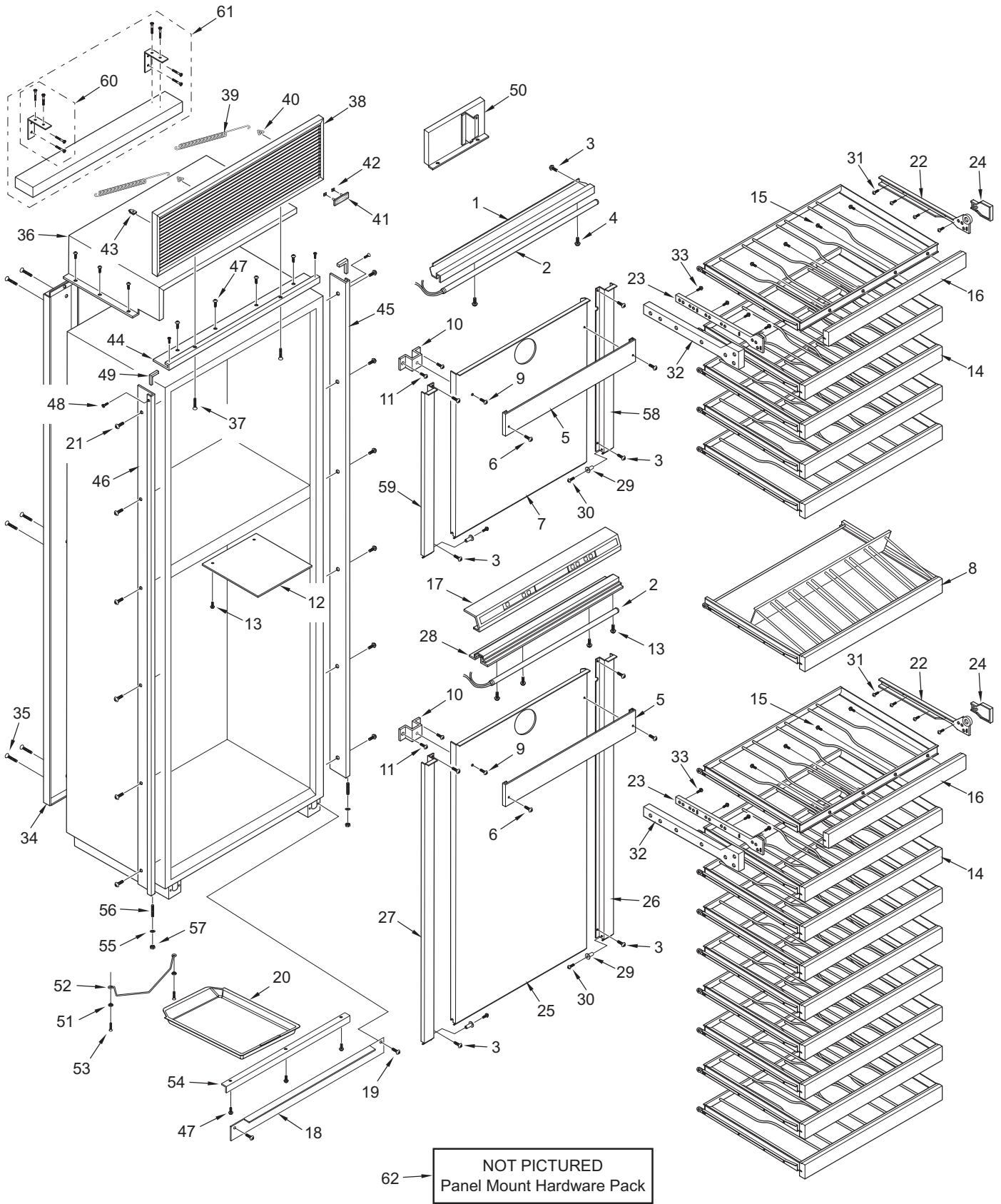


## 430-2 COSMETIC PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1.	3511690	Ext, Upr Light	39.	3450900	Spring, Grille
2.	3030150	Strip, Light 15 Watt	40.	3450520	Grille Hook
3.	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	41.	3580230	Name Plate, Approx 1-1/4X3" w/Pegs
4.	6201310	Screw, #8 x 1-3/4" Flat PH HD		3580210	Name Plate, Appr. 1-1/4"X3" Stick-on
5.	0212361	Diffuser, Evap Fan Srvc		3580211	Nameplate, B,P
6.	6201010	Screw, #8-15 x 2" Pan Head	42.	6150140	Spring Grip Nut, 1/8"
7.	0200961	Cover, Evap Upr Srvc	43.	6150840	Tinnerman J-Clip
8.	4181780	Rack Assy, Display Wine	44.	2234028	Frame,Main Top 30 RH
9.	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd		3517051	Frame,Main Top 30-RH, B
10.	0169391	Bracket, Grounding Srvc		3517054	Frame,Main Top 30-RH, P
11.	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd		2234029	Frame,Main Top 30 LH
12.	4152220	Panel Assy, Srvc Access		3517052	Frame,Main Top 30-LH, B
13.	6200720	Screw, #8-18 x 1/2 PH Truss HD		3517055	Frame,Main Top 30-LH, P
14.	4181750	Wine Rack Assy	45.	4120860	Frame Assy, RH
15.	6201420	Screw		4120861	Frame Assy, Main Right Side, B
16.	3516540	Molding, Wood Wine Rack		4120862	Frame Assy, Main Right Side, P
17.	4203130	Ctrl Panel Assy, Service 430		2234006	Frame, Main Side Right-LH Hinge
18.	0168570	Kickplate, Solid 30" S.S.		3517006	Frame, Main Side Right-LH, B
	0260710	Kickplate, Solid - Black		3517031	Frame, Main Side Right-LH, P
	0168571	Kickplate, Solid-30", B - Carbon	46.	2234004	Frame, Main Side Left-RH Hinge
	0168572	Kickplate, Solid-30", P - Platinum		3517004	Frame, Main Side Left-RH, B
19.	6200050	Screw, #10-12 x 1/2" Pan HD		3517029	Frame, Main Side Left-RH, P
	6200120	Screw, #10-12 x 1/2" Truss HD (SS)		4120870	Frame Assy, LH
20.	0164940	Pan, Drain		4120871	Frame Assy, Main Left Side, B
21.	6201550	Screw, #8-18 X 1/2 Low Profile		4120872	Frame Assy, Main Left Side, P
22.	3413551	Slide, Cabninet RH	47.	6200010	Screw, #10-12 x 3/4" Pan HD
23.	3413552	Slide, Cabninet LH	48.	6200070	Screw, #4-24X3/8" Flat HD
24.	3421830	Spacer, Slide (Handle Side)		6200071	Screw, #4-24X3/8 Flat Hd, B
25.	0200971	Cover, Evap Lwr Srvc	49.	2210701	Angle, Main Fr 1-1/2X1/4
26.	0201011	Evap Sprt, RH Lwr Srvc	50.	4281100	Shroud Assy, Compressor
27.	0201001	Evap Sprt, LH Lwr Srvc	51.	3420670	Spacer, Screw
28.	3511720	Housing, Lower Light	52.	3420760	Holder, Drain Pan
29.	3520120	Brass Insert	53.	6201060	Screw, #8x1-1/4" PH FLAT TAP
30.	6200130	Screw, #8-18 x 3/4" Truss HD	54.	0261000	Kickplate Support
31.	6201230	Screw, #8 x 7/8" w/a #7 PH FT Head	55.	6240070	Lock Washer, 1/4" SS
32.	3421820	Spacer, Slide Sprt (Hinge Side)		6240071	Washer, Lock 1/4", B
33.	6201240	Screw, #8 x 1-3/8" w/a #7 PH FT Hd	56.	3550190	Bottom Hinge Stud
34.	0168951	Duct, Back Srvc	57.	6150200	Nut, 1/4-20 Hex
35.	6201060	Screw, #8x1-1/4" PH FLAT TAP		6150201	Nut, 1/4-2 0 Hex, B
36.	4281250	Shroud Assy, Unit	58.	0200991	Evap Sprt, RH Upr Srvc
37.	6201310	Screw, #8 x 1-3/4" Flat PH HD	59.	0200981	Evap Sprt, LH Upr Srvc
	6201311	Screw, #8X1-3/4 Flt Ph Hd, B	60.	4201340	Blocking Hardware Package
38.	6LG3011	Louvered Grille Assembly, 30" x 11"	61.	4201310	Blocking Components; 30"
	6PG3011	Panel Grille Assembly, 30" x 11"	62.	6201430	Hardware Pack, Panel Mount
	6SG3011	SS Grille 30" x 11" (See SN Breaks)			
	6SG3011/S	SS Grille,30X11-CLSC(See SN Breaks)			
	6SG3011/B	SS Grille 30X11-Carbon			
	6SG3011/P	SS Grille 30X11-Platinum			



430-2 COSMETIC VIEW

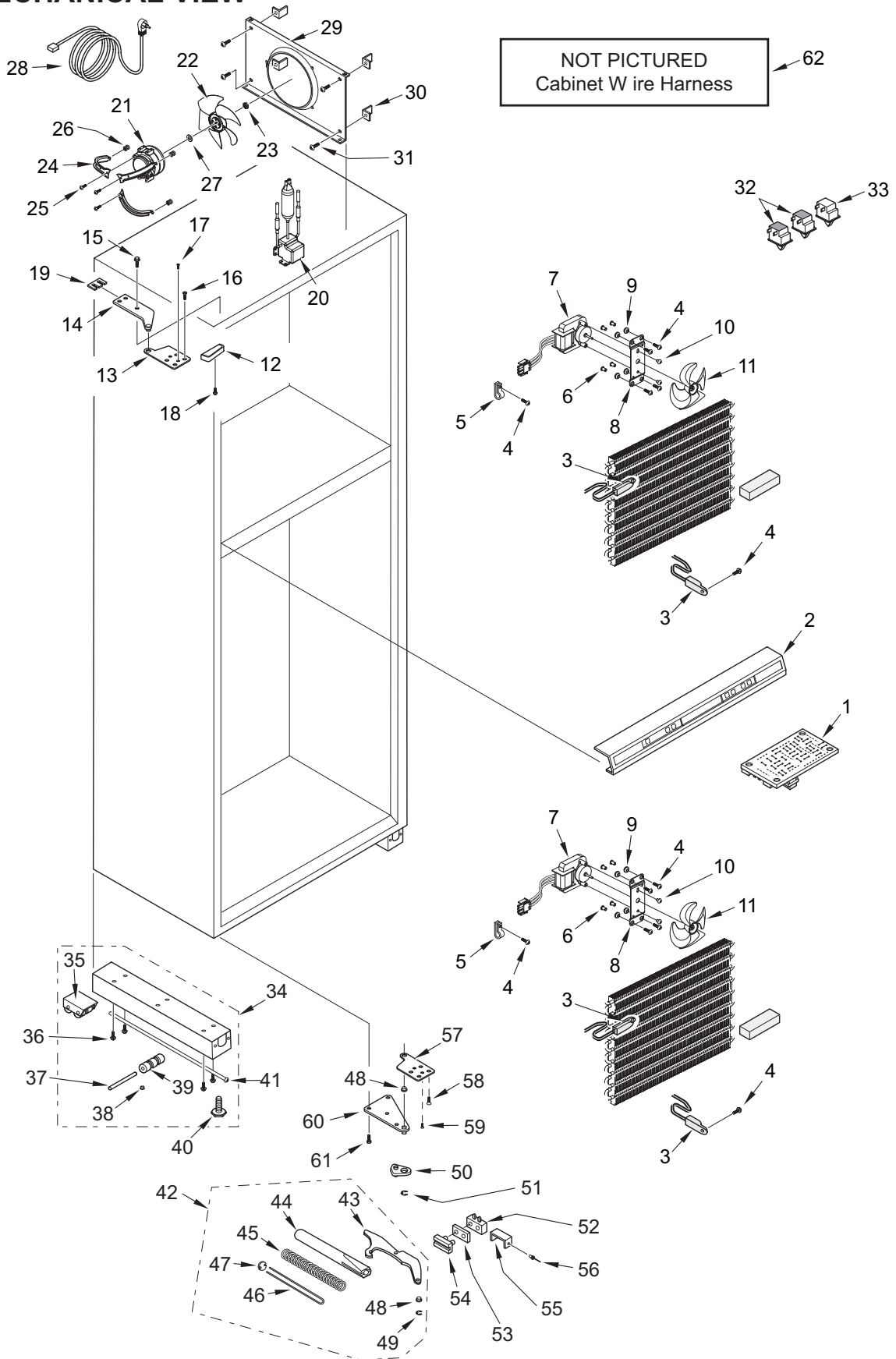


## 430-2 MECHANICAL PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1.	4204170	Cntrl Board, Service 400	33.	3060140	Switch, Light
2.	4203130	Ctrl Panel Assy, Service 430		3060141	Switch, Rocker N.C. Black
3.	4204150	Thermistor, Asm Srvc Pkg	34.	4110353	Base Assy (w/rollers)
4.	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	35.	4110331	Base Rear Roller Assy
5.	6120030	Tube Clamp, Plastic 1/4"	36.	6200010	Screw, #10-12 x 3/4" Pan HD
6.	3520120	Brass Insert, Fan Bracket	37.	3550560	Straight Pin, Base Assy, .312" x 2.88"
7.	4220801	Motor Assy, Evap Fan (Incl Brkt & Blade)	38.	3450620	Canoe Clip
8.	0212330	Bracket, Evap Fan Motor	39.	3421240	Cabinet Roller (Single)
9.	3220250	Grommet, Rubber-#M5351	40.	3570050	Leveling Leg, #18-3/8 x 1"
10.	6110270	Bolt, #10-32 x 1/4" RD HD	41.	6110580	Adjusting Screw
11.	3150640	Fan blade, Evaporator	42.	4201111	Door Closer Assy, RH (430/F/O/S/P)
12.	3541017	Top Cabinet Hinge Cover, RH (Silver)		4201115	Door Closer Assy, SBS RH-B (430/B)
	3541211	Cover, Top Cabinet Hinge-RH, B		4201112	Door Closer Assy, LH (430/F/O/S/P)
	3541213	Cover, Top Cabinet Hinge-RH, P		4201116	Door Closer Assy, SBS LH-B (430/B)
	3541018	Top Cabinet Hinge Cover, LH (Silver)	43.	NA	See 4201111, 1112, 1115 or 1116
	3541212	Cover, Top Cabinet Hinge-LH, B	44.	NA	See 4201111, 1112, 1115 or 1116
	3541214	Cover, Top Cabinet Hinge-LH, P	45.	3450530	Door Closer Spring
13.	4151471	Door Hinge Assy, Top; RH (Silver)		3450710	Low Pull Spring
	4151473	Hinge Assy, Top Cab-RH, B	46.	3421290	Door Closer Linkage
	4151472	Door Hinge Assy, Top; LH (Silver)	47.	0165980	Door Closer Spring Retainer
	4151474	Hinge Assy, Top Cab-LH, B	48.	3421260	Door Closer Bearing
14.	4151271	Cabinet Hinge Assy, Upper; RH (Slvr)		3421261	Bearing, Door Closer, B
	4151273	Hinge Assy, Upr Cab-RH, B	49.	3450550	E-Ring / Klipping , 5/16"
	4151272	Cabinet Hinge Assy, Upper; LH (Slvr)	50.	DS90	Door Stop-90 Degree (Sales Acc.)
	4151274	Hinge Assy, Upr Cab-LH, B		DS90/B	Stop,Door Kit 90 Degree, B (Sales Acc.)
15.	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc		DS105	Door Stop-105 Degree (Sales Acc.)
16.	6110540	Bolt, #10-24 x 1/2" Flat Socket HD		DS105/B	Stop,Door Kit 105 Degree, B (Sales Acc.)
17.	6200390	Screw, #6 x 3/8" T25 Flat Head PH	51.	3450560	E - Ring, 7/16"
18.	6200140	Screw, #8-15 x 3/8" Truss HD	52.	3450570	Door Closer Cushion
19.	0164510	Shim, Cabinet Top or Bot Hinge	53.	0165970	Door Closer Guide Support
20.	4290461	Valve Assy, Aweco Srvc	54.	3421310	Door Closer Guide
21.	4200740	Cond Fan Mtr Pkg (Blade NOT Incl.)	55.	0166360	Door Stop Cushion Retainer
22.	3150800	Blade, Condenser Forward-SW	56.	6180010	Pop Rivet, 1/8"
23.	6150410	Nut, 1/4-20	57.	4151241	Door Hinge, Bot; RH (Silver)
24.	0261150	Bracket, Cond Mtg (3)		4151243	Hinge Assy, Bot Door-RH, B
25.	6201580	Screw,#8-36 X 1/2 Nylon Patch		4151242	Door Hinge, Bot; LH (Silver)
26.	3220360	Grommet, Mounting Bracket		4151244	Hinge Assy, Bot Door-LH, B
27.	3210340	Neoprene Silencer, 7/8"	58.	6110540	Bolt, #10-24 x 1/2" Flat Socket HD
28.	3025560	Cord Assy, Power Supply	59.	6200390	Screw, #6 x 3/8" T25 Flat Head PH
29.	0261310	Shroud, Cond Fan	60.	4151281	Cabinet Hinge Assy, Lower; RH (Slvr)
30.	3450290	Angle Bracket		4151283	Hinge Assy, Lwr Cab-RH, B
31.	6200010	Screw, #10-12 x 3/4" Pan HD		4151282	Cabinet Hinge Assy, Lower; LH (Slvr)
32.	3060130	Switch, Icemaker Fan		4151284	Hinge Assy, Lwr Cab-LH, B
	3060131	Switch, Rocker N.O. Black	61.	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc
			62.	3026130	Wire Harness, Cabnt 430 (Not Pictured)



**430-2 MECHANICAL VIEW**





**430-2 SEALED SYSTEM PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1.	4203230	Comp Pkg, Srvc Wine EMI30HER (Includes Valve Assembly)
	3111370	Relay, EMB 1351400 OR 213514008 (Used w/Service EMI30HER Comp)
	3111410	Overload, (4TM734LFB) (Used w/Service EMI30HER Comp)
2.	3112212	Electrical Assy, EMT30HSC Comp (Used w/Production EMT30HSC Comp)
3.	3112500	Capacitor, 12MF (Used w/Production EMT30HSC Comp)
4.	3112270	Term Cvr Spring, DC51C (Used w/Production EMT30HSC Comp)
5.	3150010	Rubber Grommet, Small, 5/8"
6.	6160030	Spacer, 5/16 x 7/16 x 5/8"
7.	6240050	Flat Washer, 5/16"
8.	6150220	Nut, 5/16-18 Hex Zinc
9.	3014100	Suction Line Drier (Service Only)
10.	4290461	Valve Assy, Aweco Srvc (Includes Drier)
11.	3130640	Evaporator, Ref
12.	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
13.	4251810	Heat Exch, Ref
14.	3130640	Evaporator, Ref
15.	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
16.	4251810	Heat Exch, Ref
17.	3120370	Condenser
18.	6231490	Tape, Foam XLPE
19.	6200010	Screw, #10-12 x 3/4" Pan HD
20.	2600138	Drain Pan Heater Loop
21.	3421410	Drain Pan Heater Loop Support



430-2 SEALED SYSTEM VIEW

